

Receiving Report

Date: 13/10/7
 Supplier: T114086h

Batch No: 112 7095
 Dart P/O: 21586

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection 21586/10/08 N/A ☐
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:
 Date: 13/10/7
 Received/Costing:
 Initial:

Location

Purchase Order Receipt Listing

Monday, October 07, 2013 11:58:36 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO21586 Receipt Dates from 10/7/2013 to 10/7/2013 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO21586	1		M6061T6B0.500X05. f 000		10/8/2013	10/7/2013	72.0000	\$5.53	0.0000	0	\$398.33
CAD	No		6061-T6 Bar .500 x 5.00	f	72.0000	DESJ02		\$398.33	0.0000	0	
			m127095								
	2		M6061T6B0.500X01. f 250	f	10/8/2013	10/7/2013	12.0000	\$2.02	0.0000	0	\$24.23
	No		6061-T6 Bar .500 x 1.25	f	12.0000	DESJ02		\$24.23	0.0000	0	
			m127095								
	3		M6061T6B2.000X08. f 000	f	10/8/2013	10/7/2013	12.0000	\$34.73	0.0000	0	\$416.74
	No		6061-T6 BAR 2.00' X 8.00"	f	12.0000	DESJ02		\$416.74	0.0000	0	
			m127095								
	4		M174B0.500X02.000 f 17-4 SS Bar .500 x 2.00	f	10/8/2013	10/7/2013	12.0000	\$19.97	0.0000	0	\$239.70
	No		m127095		12.0000	DESJ02		\$239.70	0.0000	0	
	5		71550-20	Each	10/11/2013	10/7/2013	8.0000	\$69.76	0.0000	0	\$558.10
	No		303 ROUND BAR 3.750"		8.0000	DESJ02		\$558.10	0.0000	0	
			m127095								

Total Received Quantity: 116.0000
Total Qty to Inspect (PO U/M): 0.0000
Total Reject Quantity: 0.0000
Total Receipt Value: \$1,637.09
Total Balance Due Quantity: 0.0000

B I L L O F L A D I N G

No: VIM 410563

Ship From:
 THYSSENKRUPP MATERIAUX NA
 4700 BOIS FRANC
 ST. LAURENT, QC H4S 1A7
 Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 07Oct13 at 14:08 From VFW
 Probill
 Via VIM DELIVERY
 FOB HAWKESBURY
 Frt PREPAID

Route 0- 0 Manifest
 Vhcle Trailer
 Slp HOWARD KATES (905-532-1398)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-612310- 1 Your PO # PO21586
 Part # Rel # / CHANTAL

ALUMINUM FLAT BAR 6061-T6511
 .50" x 5.00" X 144.0000"

BDLE#1	Heat Number	Tag No	Quantity	PCS	Wt LBS
R505	Z00136056	153555	72 FT	6	212

2) Our Order PEC-612310- 2 Your PO # PO21586
 Part # Rel # / CHANTAL

ALUMINUM FLAT BAR 6061-T6511
 .50" x 1.250" X 144.0000"

BDLE#1	Heat Number	Tag No	Quantity	PCS	Wt LBS
	21497070	155816	12 FT	1	9

3) Our Order PEC-612310- 3 Your PO # PO21586
 Part # Rel # / CHANTAL

ALUMINUM FLAT BAR 6061-T6511
 2.00" X 8.00" X 144.0000"

BDLE#1	Heat Number	Tag No	Quantity	PCS	Wt LBS
	Z00052048	154973	12 FT	1	225

4) Our Order PEC-612310- 4 Your PO # PO21586
 Part # Rel # / CHANTAL

STAINLESS STEEL FLAT BAR 17-4 STAINLESS
 .50" x 2.00" X 144.0000"

BDLE#1	Heat Number	Tag No	Quantity	PCS	Wt LBS
	426642	153703	12 FT	1	40

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTEES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

B I L L O F L A D I N G

No: VIM 410563

Ship From:
 THYSSENKRUPP MATERIAUX NA
 4700 BOIS FRANC
 ST. LAURENT, QC H4S 1A7
 Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 07Oct13 at 14:08 From VFW
 Probill
 Via VIM DELIVERY
 FOB HAWKESBURY
 Frt PREPAID
 Route 0- 0 Manifest
 Vncle Trailer
 Slp HOWARD KATES (905-532-1398)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

5) Our Order PEC-612310- 5 Your PO # PO21586
 Part # Rel # / CHANTAL
 STAINLESS STEEL ROUND BAR 303 STAINLESS
 3.75" DIA X 96.0000"

Heat Number	Tag No	Quantity	PCS	Net Wt	Gr	LBS
1PLANCHE R502 F2P2	274381	8 FT	1	301		312

Tags	PCS	Net Wt	Gr	LBS
5	10	787		798

Heat Number
 F2P2
 Z00136056

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

*** WE HAVE IT! *** TEL. 800-926-2600 ***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.50" x 5.00" X 144.0000"

PART NO.

PO/Rel PO21586

// CHANTAL

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une copie conforme du rapport fourni par le
producteur du matériel ou les données résultant de

Certificate of Mill Test Results

RL VIM-410563-001

7Oct13

Pg 1/1

L'analyse faite par un laboratoire qualifié.
SIGNÉ PAR: _____

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: VIM-621114-4		CUSTOMER PART NUMBER: ALREC00870		PRODUCT DESCRIPTION: .500 X 5.000 SC RECT BAR	
KAISER ORDER NUMBER: 647136	LINE ITEM: 004	SHIP DATE: 07/01/2013	KAISER LOT NUMBER: Z00136056	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 529.000 LB	QUANTITY: 15.000 PCS	B/L NUMBER: 606582	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP MATERIALS NA VIMETAL PRIME WAREHOUSE 4700 BOIS FRANC ST. LAURENT, PQ H4S 1A7 CANADA			SOLD TO: THYSSENKRUPP MATERIALS NA VIMETAL PRIME WAREHOUSE 4700 BOIS FRANC ST. LAURENT, PQ H4S 1A7 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00136056	0001	1	52.7	48.2	17.0	RE 93	N/A	N/A
Z00136056	0001	2	53.1	48.9	16.0	RE 94	N/A	N/A
Z00136056	0001	3	49.6	45.4	17.3	RE 95	N/A	N/A
Z00136056	0001	4	49.8	45.9	18.4	RE 95	N/A	N/A
Z00136056	0001	5	49.1	45.0	18.7	RE 96	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
102780	.71	.22	.26	.09	.95	.09	.02	.02	.00	.00	.00	.01	.03

Applicable Requirements:

ASTM-B221-13 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 97(R07) UNS#A96061
(T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY
OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been
inspected and tested and found in conformance with applicable specifications for a part of the
description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on
Kaiser's general terms and conditions of sale. Test reports are on file, subject to verification.

Timothy K. Fargo, Quality & Technology Manager

Plant Serial: 00096519

Kaiser Order Number: 647136

Line Item: 004

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

2.00" X 8.00" X 144.0000"

PART NO.

PO/Rel PO21586

// CHANTAL

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producteur du matériel ou les données résultant de

Certificate of Mill Test Results

BL VIM-410563-003

70ct13

L'analyse faite par un laboratoire qualifié.
SIGNE PAR:

Pg 1/1

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: VIM-621736-4		CUSTOMER PART NUMBER: ALREC00124		PRODUCT DESCRIPTION: 2.000 X 8.000 PRECISION WIDE BAR	
KAISER ORDER NUMBER: 649711	LINE ITEM: 004	SHIP DATE: 08/13/2013	KAISER LOT NUMBER: Z00052048	ALLOY: 6061	TEMPER: T6511B
WEIGHT SHIPPED: 1806.000 LB	QUANTITY: 8.000 PCS	B/L NUMBER: 606877	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP MATERIALS NA VIMETAL PRIME WAREHOUSE 4700 BOIS FRANC ST. LAURENT, PQ H4S 1A7 CANADA			SOLD TO: THYSSENKRUPP MATERIALS NA VIMETAL PRIME WAREHOUSE 4700 BOIS FRANC ST. LAURENT, PQ H4S 1A7 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00052048	0001	1	49.9	46.0	14.0	RE 90	N/A	N/A
Z00052048	0002	1	49.2	45.0	14.0	RE 90	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
102962	.74	.27	.29	.09	.94	.09	.03	.02	.00	.00	.00	.01	.03

Applicable Requirements:

PER ASTM-B221-13, STENCILED ASME-SB221 1998 SECT II PFR AMS-QQ-A-200/8 (1997) UNS#
A96061 MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 ELEVATED MINIMUM
MECHANICAL PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION
= 10.0% MIN

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY
OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been
inspected and tested and found in conformance with applicable specifications forming a part of the
description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on
Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Timothy K. Fargo, Quality & Technology Manager



Plant Serial: 00101893

Kaiser Order Number: 649711

Line Item: 004

THYSSENKRUPP MATERIALS NA

P.O./Ref P021386

// CHANTAL

Certificate of Mill Test Results

BL VIN-410563-002

ALUMINUM PLAT BAR 6061-T6511
50" x 1.250" x 144.0000"

PART NO.

I analyse faite par un laboratoire qualifié.
SIGNÉ PAR: 

70c13
Pg 1/2

Sapa:

Sapa Industrial Extrusions
51 POTTSVILLE STREET

CRENSHAW, PA
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB
Invoiced To Customer

THYSSENKRUPP MATERIALS NA INC
4700 BOIS FRANCO

ST LAURENT - HAS 1A7
Ship To Customer
THYSSENKRUPP MATERIALS NA INC
4700 BOIS FRANCO

ST LAURENT, QC - HAS 1A7

Certified Inspection Report

Sales Order Number 1100654573	Line No. 1	Customer P/O VIN-622129-001	Cert Number SAPAR0519	Page 1 of 2
			Cert Creation Date 05-SEP-13	Cert Print Date 05-SEP-13

Quantity Shipped	Unit	Date Shipped	Item Description	Specification
525	LB	05-SEP-13	6061-T6 x 1.250 W RAID	ASTM B221 REV 13 AAMS-QC-A-2008 REV 1997 UNSA96061 REV
461764		03-SEP-13	6061-T6 x 1.250 W W/F 0.735 F 05 CS 1.3	
4464285		06/17/511	Marking CONTINUOUS	
Customer Part No. 5X1.25				

on 13/10/08

Applicable Specifications, Revisions and Exceptions
COMPOSITION NOTE: The values for "Others Each" and "Others Total" have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Legal Statement
We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any mechanical properties shown on the face of this certification. Also, note that mercury is not a normal constituent in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in part or in whole without prior written approval of our Quality Assurance Dept.

Signature And Title
William T. Martin, III
William Martin III
Tech/Quality Manager
05-SEP-13

Package Number	Lot Number	Quantity	UOM	Weight
G12-PKG2017329	21467070	60	PCS	Gross 531 Net 525

Composition Limits

Alloy	Si	Mn	Fe	Cu	Mg	Zn
6061	0.40	0.80	0.70	0.15	0.80	0.25



// CHANTAL

DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
.50" X 1.250" X 144.0000"
PART NO.

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L'analyse faite par un laboratoire qualifié
 SIGNED PAR: _____

Certificate of Mill Test Results
BL VIM-410563-002 7Oct13

7Oct13
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Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929 0187

Certified Inspection Report

Certified Inspection Report					
Sales Order Number 1100654573	Line No. 1	Customer P/O VMA-622129-001	Cert Number SAPFA830519	Page 2 of 2	
			Cert Creation Date 05-SEP-13	Cert Print Date 05-SEP-13	

Alloy	Ti		B		P		Others Excl.		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.15	—	0.05	—	0.05	—	—	0.05	—	0.15

Composition: Results

Item/Cont	Si	Fe	Cu	Mn	Mg	C	Zn	Pb	Others Each	Others Total
5032318	0.64	0.24	0.21	0.04	0.87	0.05	0.04	0.02	—	—

Mechanical Property - Test Limits

Test Temp	Test Type	TYS - L		TYS - L		Elong
		UOM	KSI	EST	PCT	
Test Temp	Lab Number	# of Tests	MIN Value	MAX Value	MIN Value	MAX Value
76511	21497070	6	45.1	48.4	41.5	45.6
						28.0
						22.0

Ceri Voles

Products manufactured with a T6511 temper also meet T6 temper requirements.

yield strength has been determined by the 0.2% offset method

All mill finish alloys produced at Sayu Industrial Extrusions comply with Directive 2011/65/ET (RoHS 2) with a maximum of 0.1% of heavy metals.

in accordance with EN ISO 204 Inspection Certificate Type 3.1

measured in the case of under-qualified candidates as defined by D.F.A.R.S. 225.872.

Made in USA

Conf 12/10/08

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL FLAT BAR 17-4 STAINLESS

.50" x 2.00" X 144.0000"

PART NO.

PO/Rel PO21586 // CHANTAL

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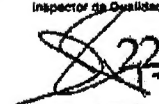
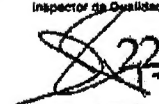
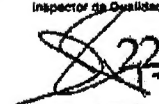
Certificate of Mill Test Results

BL VIM-410563-004

7Oct13

Pg 1/1

L'analyse faite par un laboratoire qualifie.
SIGNÉ PAR:

BÖLLINGHAUS STEEL Böllinghaus Portugal Aços Especiais, SA DIN EN ISO 9001:2008 TÜV CERT No. 01 100 030458	Abnahmeprüfzeugnis/Mill Test Certificate/Certif. de Qualidade No.: / Nr.: / Nr.: 0000085487																																																						
	EN 10204:2004 / 3.1 Unsere innere Verweisung / Our Int. Ref / N° ref int 5800017346 000040																																																						
Datum / Data / Data 19.12.2012																																																							
Normen / Standards / Normas AISI 630/17-4PH, tol. acc. to ASTM A370-11a, A564/A564M-10, ASTM F399-11, ASTM E 370, ASTM A484/484-11, specifications acc. to: AMS 5843R, ASME SA664, ASME SA 370, out of square acc. to point 6.6 of EN 10058:2003																																																							
Kunde / Customer / Cliente Comprador Inoxidable Inc. 3835 Cypress Drive, Suite 207 94954 Petaluma CA		Endgültiger Kunde / Final Customer / Cliente Final Copper & Brass 8001 Thyssenkrupp Parkway 43819 Northwood, OH																																																					
Bestell Nr./Order Nr./ Enc.Nr. 54410		Bestell Nr./Order Nr./ Enc.Nr. 5400153884.9																																																					
Prüfgegenstand / Product / Produto AISI T630 FLAT 2 x 1/2"		Gewicht / Weight / Peso 1,993 lb																																																					
Werkstoff-Nr. Material-no. Qualidade 1.4542		Werkstoff-Normbezeichnung / Material standard grade / Norma do material 630																																																					
Beschreibung / Description / Descrição Stainless steel flat bars, hot rolled, heat treated, straightened, pickled. ITEM NO:SSREC00132 US DFAR 252.225-7014: MELT SOURCE: Germany / MFG: Portugal.																																																							
Schmelzen Nr. Cast nr. / Fusão nr. 428642																																																							
Chemische Analyse in % / Chemical composition in % / Analise química em % <table border="1"> <tr> <td>C:</td><td>0.024</td><td>Si:</td><td>0.430</td><td>Mn:</td><td>0.670</td><td>P:</td><td>0.018</td><td>S:</td><td>0.001</td><td>Cr:</td><td>15.120</td><td>Ni:</td><td>4.420</td> </tr> <tr> <td>Mo:</td><td>0.100</td><td>Co:</td><td>0.036</td><td>Cu:</td><td>3.050</td><td>N:</td><td>0.019</td><td>Ti:</td><td>0.001</td><td>Nb:</td><td>0.250</td><td>Ta:</td><td>0.000</td> </tr> </table>			C:	0.024	Si:	0.430	Mn:	0.670	P:	0.018	S:	0.001	Cr:	15.120	Ni:	4.420	Mo:	0.100	Co:	0.036	Cu:	3.050	N:	0.019	Ti:	0.001	Nb:	0.250	Ta:	0.000																									
C:	0.024	Si:	0.430	Mn:	0.670	P:	0.018	S:	0.001	Cr:	15.120	Ni:	4.420																																										
Mo:	0.100	Co:	0.036	Cu:	3.050	N:	0.019	Ti:	0.001	Nb:	0.250	Ta:	0.000																																										
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Bemerkungen / Remarks / Observações Micrographic test: approved. Material is free of mercury contamination, no weld repair done. Material is free of radiation contamination.																																																							

13/10/08



From: ThyssenKrupp Materials NA

Cust. VIMETAL PECKOVER

CstAr

Wgt.: 488.000 LB

Del.: 2402572651

CstOr VIM-621201 (WO 120

Date 07/06/2013

John. Zambetti



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21586**

Purchase Order Date 10/3/2013

PO Print Date 10/3/2013

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
10/3/2013

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B0.500X05.000	6061-T6 Bar .500 x 5.00	10/8/2013 Yes 10/8/2013		72.00 f	\$5.70	\$410.40
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
Line Total:							\$410.40
2	M6061T6B0.500X01.250	6061-T6 Bar .500 x 1.25	10/8/2013 Yes 10/8/2013		12.00 f	\$2.08	\$24.96
SAME AS ABOVE							
Line Total:							\$24.96
3	M6061T6B2.000X08.000	6061-T6 BAR 2.00' X 8.00"	10/8/2013 No 10/8/2013		12.00 f	\$35.78	\$429.36
SAME AS ABOVE							

PO Instructions: NO: PEC ST-610910
NO: PEC ST-611626

Note:

10/3/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

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Page Number 2 of 2

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Total: \$429.36

4	M174B0.500X02.000	17-4 SS Bar .500 x 2.00	10/8/2013	12.00	\$20.58	\$246.96
			Yes	f		
			10/8/2013			

MATERIAL: 17-4 PH SS BAR AS PER AMS 5604 / 5643
GRAIN DIRECTION MUST BE ALONG LENGTH
MINIMUM YIELD TENSILE STRENGTH = 100KSI
MINIMUM ULTIMATE TENSILE = 150 KSI

Line Total: \$246.96

5	71550-20	303 ROUND BAR 3.750"	10/11/2013	8.00	\$71.88	\$575.00
			Yes	Each		
			10/11/2013			

Deliver To: J-LUC

Line Total: \$575.00

PO Total: \$1,686.68

PO Instructions: NO: PEC ST-610910
NO: PEC ST-611626

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required **YES** NO
PST# 6122-5207

Change Nbr: 2 **Change Date:** 10/3/2013